Whey Protein Concentrate 450 Instantised

PRODUCT BULLETIN

PB.015 (SS1) Version 2.1004

NZMP Whey Protein Concentrate 450 (also known as ALACEN™ 450) from Fonterra is an instantised, soluble milk protein manufactured from fresh cheese whey using an ultra-filtration process. NZMP Whey Protein Concentrate 450 is ideal for dry mix beverage due to high nutritional value, excellent solubility throughout the pH range, and enhanced dispersibility.

PRODUCT CHARACTERISTICS

- Excellent dispersibility
- Soluble over a wide pH range
- · Excellent nutritional value
- · Improved handling properties

SUGGESTED USES

- Dry mix beverages
- · Nutritional products

PACKAGING

Multi-wall paper which incorporates a moisture barrier and contains the product within an inner polyethylene bag. No staples or metal fasteners are used.

| Net Weight | 20.0 kg |
|--------------|---------|
| Gross Weight | 20.4 kg |

STORAGE AND HANDLING

Whey Protein Concentrates are hygroscopic and can absorb odours. Therefore adequate protection is essential. It is recommended that product is stored at temperatures below 25°C, relative humidity below 65% and in an odour free environment. Stocks should be used in rotation preferably within 24 months of manufacture.

The analysis results listed in this product bulletin are typical. Refer to the selling specification for minimum & maximum limits by parameter.

TYPICAL COMPOSITIONAL ANALYSIS

| Protein (N x 6.38) (g/100g) | 79.8 |
|-------------------------------|--------|
| Moisture (g/100g) | 4.1 |
| Fat (g/100g) | 7.2 |
| Total Carbohydrate (g/100g) | 6.1 |
| Ash (g/100g) | 2.8 |
| Inhibitory substances (IU/ml) | <0.005 |

TYPICAL NUTRITIONAL ANALYSIS

| Energy (kJ/100g) | 1,730 |
|---------------------------------|-------|
| Calories (kcal/100g) | 415 |
| Energy from fat (kJ/100g) | 266 |
| Calories from fat (kcal/100g) | 64 |
| Total Sugars (lactose) (g/100g) | 6.1 |
| Fibre (g/100g) | 0 |
| Cholesterol (mg/100g) | 220 |
| Saturated fat (g/100g) | 5.0 |
| Trans fat (g/100g) | 0.5 |
| Vitamin A (μg/100g) | <3 |
| Vitamin A (IU/100g) | <10 |
| Vitamin C (mg/100g) | <0.4 |
| Iron (mg/100g) | 1.0 |
| Sodium (mg/100g) | 170 |
| Calcium (mg/100g) | 390 |
| | |





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TYPICAL PHYSICAL PROPERTIES

| Colour | Cream |
|-----------------------------|--------|
| Flavour | Clean |
| pH(5% at 20°C) | 6.7 |
| Bulk density (packed, g/mL) | 0.40 |
| Scorched particles (50g) | Disc A |

TYPICAL MICROBIOLOGICAL ANALYSIS

| Aerobic Plate Count (cfu/g) | <30,000 |
|-----------------------------|--------------|
| Coliforms (cfu/g) | <1 |
| E. coli (/g) | Not Detected |
| Yeast & mould (cfu/g) | <10 |
| Staph. coag. pos. (/g) | Not Detected |
| Salmonella (750g) | Absent |
| Listeria (25g) | Absent |

QUALITY ASSURANCE

Strict quality control procedures are enforced during manufacture. The manufacturing environment is also subject to regular monitoring and control.

Final product is sampled and tested for chemical, sensory and microbial parameters using internationally recognised procedures.

During storage and shipment, precautions are taken to ensure that the product quality is maintained. Each package is identified, enabling traceback.

COMPLIANCE

Halal

SUGGESTED LABELLING

Whey Protein Concentrate and Soy Lecithin

Allergens: Contains Milk and Dairy products, Soy.

Country regulations for product labelling vary. Fonterra advises customers that they need to check local regulations to determine the correct labelling of this ingredient.





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SELLING SPEC

PB.015 (SS1) Version 2 1004

| CHEMICAL | UNITS | MIN. | MAX. |
|------------------------------|-------|------|------|
| Protein (N x 6.38) Dry Basis | % m/m | 80.0 | |
| Ash | % m/m | | 4.0 |
| Moisture (Atmospheric Oven) | % m/m | | 5.5 |
| Fat | % m/m | | 9.0 |
| pH (5% at 20°C) | рН | 6.5 | 7.2 |

| MICROBIOLOGICAL | UNITS | MIN. | MAX. |
|---------------------|-------|------|--------------|
| Aerobic Plate Count | cfu/g | | 30,000 |
| E.coli | /g | | Not Detected |
| Yeast & mould | cfu/g | | 50 |
| Staph. Coag.Pos | cfu/g | | 10 |
| Salmonella | /750g | | Absent |
| Listeria | /25g | | Absent |

| PHYSICAL | UNITS | MIN. | MAX. |
|---------------------------|-------|------|--------------|
| Scorched particles (ADPI) | /50g | | В |
| Foreign matter | /50g | | Not detected |

| SENSORY | UNITS | MIN. | MAX. |
|-------------------|-------|---------|------|
| Flavour and Odour | | Typical | |

| OTHER | |
|--|--|
| Meets Codex standards for Lead | |
| Meets Codex standards for Heavy metals | |
| Meets Codex standards and FDA/EPA limits for Pesticides | |
| Meets FDA requirements for Phosphatase | |
| Meets FDA and NZFSA requirements for Inhibitory substances | |



